



**NCI BUILDING SYSTEMS COMPLETES PURCHASE OF
GARCO BUILDING SYSTEMS, INC.**

HOUSTON (Jan. 31, 2007) – NCI Building Systems, Inc. (NYSE: NCS) today announced the completion of the previously announced purchase of substantially all the operating assets of Garco Building Systems, Inc. (“Garco”), headquartered in Spokane, Washington. Garco primarily manufactures and markets general purpose, engineered steel buildings in the northwestern United States and western Canada. The purchase price for Garco totaled approximately \$16.5 million.

Norm Chambers, President and Chief Executive Officer of NCI, commented, “We are pleased to complete this purchase, which we expect will be accretive to our financial results for fiscal 2007. With access to NCI’s comprehensive product lines, as well as its financial and other resources, Garco will be better positioned to leverage its successful brand to drive additional sales growth in the northwestern United States and western Canada, markets that are highly complementary to our existing manufacturing and distribution networks.”

This release contains forward-looking statements concerning NCI’s business and operations and industry conditions, including among others industry trends, steel pricing, growth expectations and margin expansion. These statements and other statements identified by words such as “guidance,” “potential,” “expect,” “should” and similar expressions are forward-looking statements within the meaning of the “safe harbor” provisions of the Private Securities Litigation Reform Act of 1995. These forward-looking statements are subject to a number of risks and uncertainties that may cause NCI’s actual performance to differ materially from that projected in such statements. Among the factors that could cause actual results to differ materially are the possibility that the anticipated benefits from the Garco acquisition cannot be fully realized; the possibility that costs or difficulties related to the integration of the Garco operations into the Company’s operations will be greater than expected; industry cyclicalities and seasonality; fluctuations in demand and prices for steel; the financial condition of NCI’s raw material suppliers; competitive activity and pricing pressure; ability to execute NCI’s acquisition strategy; and general economic conditions affecting the construction industry. Item 1A “Risk Factors” in the Company’s Annual Report on Form 10-K for the fiscal year ended October 29, 2006, identifies other important factors, though not necessarily all such factors, that could cause future outcomes to differ materially from those set forth in the forward-looking statements. NCI expressly disclaims any obligation to release publicly any updates or revisions to these forward-looking statements to reflect any changes in its expectations.

NCI Building Systems, Inc. is one of North America’s largest integrated manufacturers of metal products for the nonresidential building industry. The Company operates 45 manufacturing and distribution facilities located in 18 states, as well as Mexico and Canada.

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