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**NCI BUILDING SYSTEMS ANNOUNCES DEFINITIVE AGREEMENT TO ACQUIRE  
GARCO BUILDING SYSTEMS**

**ACCRETIVE TRANSACTION EXPECTED TO EXPAND NCI'S PRESENCE IN  
NORTHWESTERN UNITED STATES AND WESTERN CANADA**

**HOUSTON (January 8, 2007)** – NCI Building Systems, Inc. (NYSE: NCS) today announced that it has signed a definitive asset purchase agreement to purchase substantially all the assets of Garco Building Systems, Inc. (“Garco”), which designs, manufactures and distributes steel building systems primarily for markets in northwestern United States and western Canada. Founded in 1958, Garco is headquartered in Spokane, Washington, where it also operates a manufacturing facility for steel building systems for industrial, commercial, institutional and agricultural applications. Garco is expected to produce fiscal 2007 revenues in the \$30 million range, with operating profit margins of approximately 10%. Upon the completion of the transaction, Bill Savitz, President of Garco, and Mark Radmaker, Garco’s Vice President – Engineering, who are also the company’s owners, will join NCI to lead both Garco’s integration into the NCI family and the future growth of the Garco operations. The transaction is valued at \$16.5 million and is expected to be completed within the next 30 days, subject to completion of due diligence and satisfaction of customary closing conditions.

Norm Chambers, President and Chief Executive Officer of NCI, commented, “We are pleased to announce this agreement with Garco Building Systems, a well-run regional steel buildings company, which we expect, when completed, will immediately strengthen our presence in attractive growth markets in the northwestern U.S. and western Canada. In addition to an established distribution and builders network, Garco has built a well-respected brand name, which we believe has significant growth potential, especially with the addition of our comprehensive product line. We also gain an advanced manufacturing facility, which is our first in the Northwest, a highly experienced operating team and a 33 acre site suitable for future expansion.

“Furthermore, this transaction is representative of our continuing opportunities to use our market leadership and strong financial positions to achieve our expansion goals through accretive acquisition. We expect to evaluate additional acquisition opportunities to support our primary focus on the ongoing implementation of our organic strategies to achieve additional significant profitable growth.”

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This release contains forward-looking statements concerning NCI's business and operations and industry conditions, including among others industry trends, steel pricing, growth expectations and margin expansion. These statements and other statements identified by words such as "guidance," "potential," "expect," "should" and similar expressions are forward looking statements within the meaning of the "safe harbor" provisions of the Private Securities Litigation Reform Act of 1995. These forward-looking statements are subject to a number of risks and uncertainties that may cause NCI's actual performance to differ materially from that projected in such statements. Among the factors that could cause actual results to differ materially are the possibility that the anticipated benefits from the Garco acquisition cannot be fully realized; the possibility that costs or difficulties related to the integration of the Garco operations into the Company's operations will be greater than expected; industry cyclical and seasonality; fluctuations in demand and prices for steel; the financial condition of NCI's raw material suppliers; competitive activity and pricing pressure; ability to execute NCI's acquisition strategy; and general economic conditions affecting the construction industry. Item 1A "Risk Factors" in the Company's Annual Report on Form 10-K for the fiscal year ended October 29, 2006, identifies other important factors, though not necessarily all such factors, that could cause future outcomes to differ materially from those set forth in the forward-looking statements. NCI expressly disclaims any obligation to release publicly any updates or revisions to these forward-looking statements to reflect any changes in its expectations.

NCI Building Systems, Inc. is one of North America's largest integrated manufacturers of metal products for the nonresidential building industry. The Company operates 44 manufacturing and distribution facilities located in 17 states, as well as Mexico and Canada.

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